

IN THE SPECIFICATION

Page 45, after the last line of Table 5, insert as a new paragraph.

-- An embodiment of the invention is directed to a coating having a dried film thickness of at least 4 μm and less than 10 μm . Another embodiment leads to an embodiment with an abrasion of less than 2 g per m^2 during shaping or pressing in a die of a large press. --